



List 3619

EXOCARB® WXL®-1.5D-DE



SPEED FEED
1354

CARBIDE

WXL

2 FLUTE

30°



SHANK
h6

STUB

PACKED
1 PIECE

Cutting Diameter Tolerance	
1/16" ≤ D ≤ 7/16"	+0 / -0.0008"
1/2" ≤ D	+0 / -0.0012"



EDP Number	Diameter	Length of Cut	Overall Length	Shank Diameter	
					D (Fractional Size)
36190001	●	1/16	0.094	2.000	0.125
36190002	●	5/64	0.125	2.000	0.125
36190003	●	3/32	0.141	2.000	0.125
36190004	●	7/64	0.172	2.000	0.125
36190005	●	1/8	0.188	2.000	0.125
36190006	●	5/32	0.234	2.000	0.188
36190007	●	3/16	0.281	2.000	0.188
36190008	●	1/4	0.375	2.500	0.250
36190009	●	5/16	0.469	2.500	0.313
36190010	●	3/8	0.563	2.750	0.375
36190011	●	7/16	0.656	3.000	0.438
36190012	●	1/2	0.750	3.000	0.500

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked



P					M			K	N		S		H			
Steel					Stainless Steel			Cast Iron	Non-Ferrous		HRSA		Hardened Steel			
Carbon Steel			Alloy Steel	Die Steel	Aluminum		Nickel Alloy		Titanium	Hardened Steel						
Low	Medium	High			6061	Casting				Inconel	6Al4V (30 HRC)	~35 HRC	35-45 HRC	45-50 HRC	50-70 HRC	
1010	1035	1065	4140	4340	300	400	17-4 PH	6061	7075	Casting	Inconel	6Al4V (30 HRC)	~35 HRC	35-45 HRC	45-50 HRC	50-70 HRC
1018	1045	1065	4140		300	400	17-4 PH						6061	7075	Casting	Inconel

○ Good ⊗ Best

